

PRODUCT SPECIFICATION SHEET

BELZONA 1813

FN10041



GENERAL INFORMATION

Product Description:

A two component system consisting of a Base and Solidifier. The product is based on high molecular weight polymers and oligomers incorporating abrasion resistant ceramic aggregates. This material may be applied at thicknesses up to 0.25 inch / 6 mm on horizontal or vertical surfaces. The system protects the substrate from abrasive attack at high temperatures and is resistant to a wide range of chemicals.

Application Areas:

When mixed and applied as detailed in the Belzona Instructions for Use (IFU), the system is ideally suited for application to the following:

- Centrifuges
- Chutes and hoppers
- Deflector screens
- Mixing bowls
- Pipe bends
- Wear plates

APPLICATION INFORMATION

Application Methods

Plastic applicator

Application Temperature

Application should only occur in the following temperature range: 50°F/10°C to 104°F/40°C

Coverage Rate

When applied at a thickness of 0.125 inch / 3 mm, the theoretical coverage rate will be 1.61 ft²/kg or 0.15 m²/kg.

Cure Time

Cure times will vary depending on the ambient conditions; consult the Belzona IFU for specific details.

Mixed Properties

Colour	Green
Density	2.22 g/cm ³
Tack Free Time	4 hours (68°F/20°C) & 8 hours (50°F/10°C)
Slump	Nil at 0.25 inch / 6 mm
Volume Capacity	27.5 in ³ /kg / 450 cm ³ /kg
VOC content (ASTM D2369 / EPA ref. 24)	0.07% / 1.60 g/L

Mix Ratio (base : solidifier)

3 : 1 (pbv) and 3.84 : 1 (pbw)

Overcoat Window

Overcoat times will vary depending on the ambient conditions. At 68°F/20°C, the maximum overcoat time will typically be 8 hours.

Working Life

The working life will vary according to the temperature. At 68°F/20°C, the usable life of mixed material will typically be 40 minutes, consult the Belzona IFU for specific details.

The above application information serves as introductory guide only. For full application details including the recommended application procedure/technique, refer to the Belzona IFU which is enclosed with each packaged product.

PRODUCT SPECIFICATION SHEET

BELZONA 1813

FN10041



ABRASION

Taber

Wet sliding abrasion resistance, when determined in accordance with ASTM D4060 using H10 wheels will typically result in:

101 mm³ loss per 1000 cycles (68°F/20°C cure & test)
 82 mm³ loss per 1000 cycles (24 hours cure at 212°F/100°C & 68°F/20°C test)

Grit Impact

The direct impact of 2kg G34 chilled iron grit at 75 psi and a 90° degree angle will typically result in a volume loss of: 11 mm³ (68°F/20°C cure & test)

ADHESION

Pull Off Adhesion

The PosiTect Dolly Pull Off Strength on 10mm thick grit blasted mild steel, as determined in accordance with ASTM D4541 and ISO 4624, will typically be:

2970 psi / 20.5 MPa (68°F/20°C cure & 68°F/20°C test)
 >3000 psi / >20.7 MPa (212°F/100°C cure & 212°F/100°C test)

Tensile Shear

The Tensile Shear Adhesion on grit blasted mild steel, as determined in accordance with ASTM D1002, will typically be:

Cure and Test temperature	Tensile Shear Adhesion
68°F/20°C	2190 psi / 15.1 MPa
212°F/100°C	1910 psi / 13.2 MPa
302°F/150°C	1340 psi / 9.24 MPa

CHEMICAL RESISTANCE

While specifically designed for dry heat abrasion resistance, **Belzona 1813** exhibits excellent chemical resistance to most commonly found chemical substances including inorganic acids and bases.

COMPRESSIVE PROPERTIES

When determined in accordance with ASTM D695, typical values will be:

	Compressive Strength	Proportional Limit	Youngs Modulus
68°F/20°C cure & test	87.9 MPa 12,743 psi	74.7 MPa 10,833 psi	1,736.5 MPa 2.52 x 10 ⁵ psi
212°F/100°C cure & 68°F/20°C test	152.0 MPa 22,049 psi	148.5 MPa 21,538 psi	1,991.0 MPa 2.89 x 10 ⁵ psi
302°F/150°C cure & 68°F/20°C test	129.8 MPa 18,828 psi	119.1 MPa 17,278 psi	1,899.8 MPa 2.76 x 10 ⁵ psi
356°F/180°C cure & 68°F/20°C test	138.8 MPa 20,136 psi	131.7 MPa 19,094 psi	1,895.7 MPa 2.75 x 10 ⁵ psi
212°F/100°C cure & test	71.6 MPa 10,386 psi	63.2 MPa 9,159 psi	1,227.2 MPa 1.78 x 10 ⁵ psi
302°F/150°C cure & test	58.1 MPa 8,423 psi	49.3 MPa 7,151 psi	1,188.2 MPa 1.72 x 10 ⁵ psi

FLEXURAL PROPERTIES

When determined in accordance with ASTM D790, typical values will be:

Flexural Strength

5730 psi / 39.5 MPa (68°F/20°C cure & 68°F/20°C test)
 4720 psi / 32.5 MPa (212°F/100°C cure & 212°F/100°C test)
 3470 psi / 23.9 MPa (302°F/150°C cure & 302°F/150°C test)

HEAT RESISTANCE

Heat Distortion Temperature (HDT)

The HDT when determined in accordance with ASTM D648 will typically be:

Cure temperature	HDT
68°F/20°C	129°F/54°C
212°F/100°C	275°F/135°C
302°F/150°C	370°F/188°C
356°F/180°C	414°F/212°C

Wet (Slurry) Service Temperature

For many typical wet (slurry) service applications, the product is suitable down from -40 °F (-40 °C) up to 374 °F (190 °C).

Dry Service Temperature

For many typical dry service applications, the product is suitable down from -40 °F (-40 °C) up to 410 °F (210 °C).

Dry Heat Resistance

The indicated degradation temperature in air based on Differential Scanning Calorimetry (DSC) operated in accordance with ISO11357 is typically 464°F (240°C).

PRODUCT SPECIFICATION SHEET

BELZONA 1813

FN10041



IMPACT RESISTANCE

Izod Pendulum

Izod impact strength, when determined in accordance with ASTM D256, will typically be:

	Reversed notched Izod Impact Strength	Un-notched Izod Impact Strength
68°F/20°C	1.7 KJ/m ²	1.7 KJ/m ²
cure & test	18.3 J/m	19.6 J/m
212°F/100°C cure & 68°F/20°C test	2.1 KJ/m ²	2.5 KJ/m ²
356°F/180°C cure & 68°F/20°C test	2.4 KJ/m ²	2.6 KJ/m ²
	25.5 J/m	33.1 J/m

SHELF LIFE

Separate base and solidifier components shall have a shelf life of 5 years from date of manufacture when stored in their original unopened containers between 41°F (5°C) and 86°F (30°C).

PRODUCT SPECIFICATION SHEET

BELZONA 1813

FN10041



WARRANTY

This product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona Information For Use leaflet. Belzona ensures that all its products are carefully manufactured to ensure the highest quality possible and are tested strictly in accordance with universally recognized standards (ASTM, ANSI, BS, DIN, ISO, etc.). Since Belzona has no control over the use of the product described herein, no warranty for any application can be given.

AVAILABILITY AND COST

Belzona 1813 is available from a network of Belzona Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona Distributor in your area.

HEALTH AND SAFETY

Prior to using this material, please consult the relevant Safety Data Sheets.

MANUFACTURER / SUPPLIER

Belzona Limited,
Claro Road, Harrogate,
HG1 4DS, UK

Belzona Inc.
14300 NW 60th Ave,
Miami Lakes, FL, 33014, USA

TECHNICAL SERVICE

Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

The technical data contained herein is based on the results of long term tests carried out in our laboratories and to the best of our knowledge is true and accurate on the date of publication. It is however subject to change without prior notice and the user should contact Belzona to verify the technical data is correct before specifying or ordering. No guarantee of accuracy is given or implied. We assume no responsibility for rates of coverage, performance or injury resulting from use. Liability, if any, is limited to the replacement of products. No other warranty or guarantee of any kind is made by Belzona, express or implied, whether statutory, by operation of law or otherwise, including merchantability or fitness for a particular purpose.

Nothing in the foregoing statement shall exclude or limit any liability of Belzona to the extent such liability cannot by law be excluded or limited.

Copyright © 2025 Belzona International Limited. Belzona® is a registered trademark.

*Belzona products are
manufactured under an
ISO 9001 Registered
Quality Management System*

